



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

13754 (1,167)

D4150-3
Job Sheet 167872



Part No: D4150-3

Job Qty: 40 ea

Part Name: Arm Plate



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/7/17

Job Tracking No:

Due Date: 11/13/17

Created By: Victoria Michaud-Febrille

Type: Stock

Description:

Ship Via:

0, 2170

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	40 Ea	11/11/17	11/11/17	0.00	0.00	Start Up Waterjet1		SC
100	Waterjet	40 pcs	11/13/17	11/13/17	0.00	2.62	Waterjet1		SC DAS 38
120	QC	40 pcs	11/13/17	11/13/17	0.00	0.00	QC8		38
150	Packaging	40 pcs	11/13/17	11/13/17	0.00	0.00	Packaging3	102V 1 5 2017	DAS 9-86
160	QC21-SA	40 Ea	11/13/17	11/13/17	0.00	0.00	QC21		6 NOV 1 5 2017

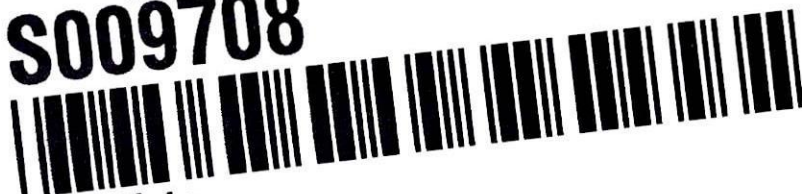
Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M304S11GA	1	141	0	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Arm Plate	0.191Inches + 0.005 - 0.001	0.196 0.190	Diameter	
2	Arm Plate	0.257Inches + 0.006 - 0.001	0.263 0.256	Diameter	
3	Arm Plate	1.000Inches ± 0.010	1.010 0.990		
4	Arm Plate	0.968Inches ± 0.010	0.978 0.958		
5	Arm Plate	0.375Inches ± 0.010	0.385 0.365		
6	Arm Plate	0.300Inches ± 0.010	0.310 0.290		
7	Arm Plate	0.800Inches ± 0.010	0.810 0.790		
8	Arm Plate	1.590Inches ± 0.030	1.620 1.560		
9	Arm Plate	2.340Inches ± 0.030	2.370 2.310		
10	Arm Plate	0.750Inches ± 0.030	0.780 0.720		
11	Arm Plate	1.560Inches ± 0.030	1.590 1.530		
12	Arm Plate	1.188Inches ± 0.010	1.198 1.178		

DART
AEROSPACE
S009708



Arm Plate

PART NO:
Revision:
Operation:
Change No:

D4150-3

Start up Operation

Mfg Date: 11/14/17
Job No: 167872

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

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Arm Plate

0.125Inches $\pm$ 0.010

0.135

0.115

Plex 11/7/17 1:39 PM dart.Michaud-Febrille.Victoria

DART AEROSPACE LTD		Work Order:	
Description: Arm Plate		Part Number:	D4150-3
Inspection Dwg: D4150 Rev: B			Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

[illegible]

Measured by:	Sc	Audited by:	38	Preliminary Approval:	N/A
Date:	17/11/13	Date:	9-88 NOV 14 2017	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	10.08.04	New Issue	KJ	